



ANDERSON SHUMAKER COMPANY

OPEN DIE FORGINGS SINCE 1902

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STOCK AND CAPABILITIES LIST

The majority of the following grades are carried in our inventory or are readily available for fast deliveries.

We are not restricted to these grades and regularly forge additional materials.

TOOL STEELS

A-2	D-5	L-6	O-6
A-7MOD	D-7	M-2	S-5
A-8	H-11	M-3	S-7
A-9	H-12	M-4	T-1
D-2	H-13	M-42	T-15
D-3	H-21	O-1	
VASCO DIE	TYPLEX	CHIPPER KNIFE	
		+ LESCO WEAR	

STAINLESS STEELS

302	416	ALLOY 20
303	420	** CUSTOM™ 450 ESR
304	422	** CUSTOM™ 455
304-H	431	INVAR 36
304-L	440-A	ALLOY 42
310	440-C	K MONEL 500
316	13-8 MO	MONEL 400
316-L	15-5 PH	GREEK ASCOLOY
321	17-4 PH	NITRONIC 40
347	18-18	NITRONIC 50
403	A-286	NITRONIC 60
410		DUPLEX 2205
414		DUPLEX 2507
		F6NM

CARBON & ALLOY

A105	1018	4140	4330MOD
A668	1020	4150	4330V
E52100	1045	4320	4340
300M	4130	4330	8620
			8740
			9310

ALUMINUM, TITANIUM & COPPER

2014	6AL4V	101
2219	CP2	90/10
2618	5AL2SN	70/30
5083	GRADES 2,4,5	
6061		
7050		
7075		
7079		

HIGH-TEMPERATURE

“ HASTELLOY C276	
“ HASTELLOY X	* INCONEL™ 800
“ INCONEL™ 600	* INCONEL™ 901
* INCONEL™ 625	* INCONEL™ 903
* INCONEL™ 718	V-57
* INCONEL™ X750	WASPALLOY

IN HOUSE MACHINING

Rough and finish machining of rings, discs and roundbars, in addition to milling of flats, square and rectangular bars to your prints.

Our new expansion can produce the following sizes:

Rings:	3" OD up to 72" OD	10000 lbs. max.
Discs:	3" DIA up to 72" DIA	15000 lbs. max.
Blocks:	up to 54" cross section	15000 lbs. max.
Bars:	1" SQ up to 36" WIDE	20000 lbs. max.
	1½" DIA up to 36" DIA	20000 lbs. max.

SPECIAL SHAPES (Size and weight on application)

Sizes in all categories will depend on grade of material and dimensional requirements. Maximum length of annealing furnaces is 240". Sandblasting is available upon request.

* Trademark of the Inco Family Companies

** Trademark of Carpenter Technology

+ Latrobe Steel Company

“ Trademark of Haynes Intl

ISO 9001 CERTIFIED

Email RFQ's to ronw@andersonshumaker.com